



**LEVEL 3**

## CERTIFICATE OF APPROVAL

This is to certify that the following facility has been audited & approved by Fearnley Procter FZE – **TIANHE OIL GROUP HUIFENG PETROLEUM EQUIPMENT CO.,LTD.**

**Date of Approval:** 05/11/2010

**NS-1™ Certificate Number:** 058/10-3

**Valid Until:** 04/11/2011

**Audited / Reviewed Against:**

**Review Number:** FZE 053

NS-1™ Quality and Inspection Requirements for  
New and Refurbished Drilling and Well  
Completion Equipment, Edition 2 – January 2006

**Candidate/Facility:** TIANHE OIL GROUP HUIFENG PETROLEUM EQUIPMENT CO.,LTD.  
101, No. 1 Committee, Xinhua North, Hailin City, Heilongjiang Province

### **Manufacturing Process Description:**

03.38.10.1110 (Drill Collars)

03.30.80.1120 (HWDP non-welded-integral)

03.36.12.1110 (Kellies, non-welded)

03.38.82.1110 (Stabilizers integral/replaceable blade)

Conditions:

Material is subject to Heat treatment at the Facility

### **NS-1™ LEVEL 3 FACILITY APPROVAL**

An NS-1™ compliance audit and technical review was performed to cover the following processes:-  
Management Systems Review – Contract Order Processing – Procurement – Workshop Process –  
Quality Control – Inspection + Testing Equipment Calibration and Control – Packaging & Dispatch  
Personnel Competence Assurance Scheme.

As a result of the facility audit and assessment, Tianhe Oil Group Huifeng Petroleum Equipment Co. Ltd, has been approved to Level 3 for manufacturing, inclusive of heat treatment, machining and inspection, of the above product specifications

**Approved By:**

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**Kevin Fearnley**

(Chairman NS-1™ Technical Review Committee)

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